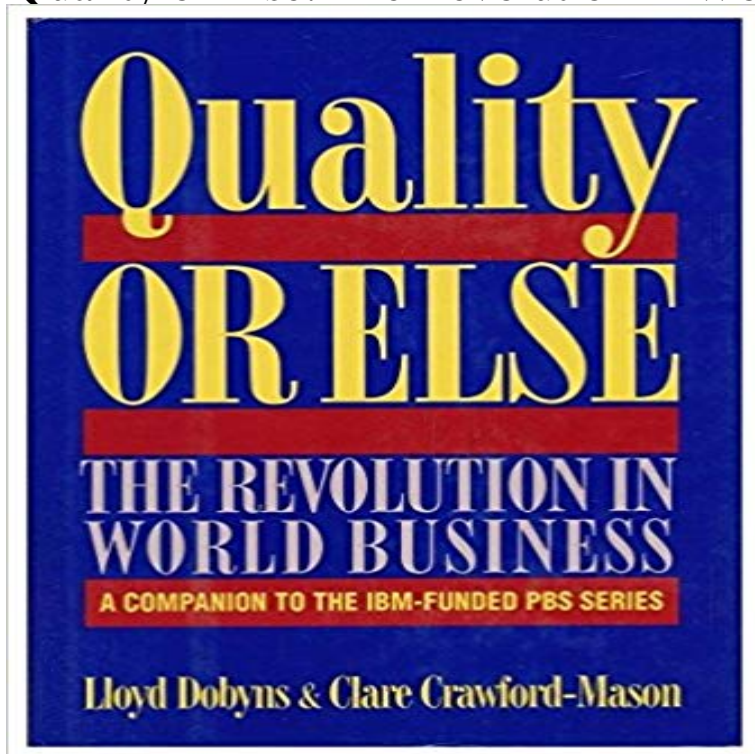


## Quality or Else: The Revolution in World Business



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